## Invitation to Bid

## Design and construction of the briquetting line, including specialized equipment for the municipal operator - "Public Services Cimislia" Municipal Enterprise

## Amendment no. 1

Date: 13 February 2018

Ref. no. ItB18/01674

Dear Sir/Madam,

Subject: ITB for Design and construction of the briquetting line, including specialized equipment for the municipal operator - "Public Services Cimislia" Municipal Enterprise.

- 1. Pursuant to Clause 11 of the Instructions to Bidders, UNDP Moldova is hereby amending the solicitation documents.
- 2. Section 3a: Schedule of Requirements and Technical Specifications, partial, is hereby amended and shall read as follows (changes are marked in red):

3.1. Mobile shredder with semi-automatic retrieval, connected to the tractor	
Technical characteristics of the mobile shredder with semi-automatic retrieval:  - Cutting size: with up to 15 mm and length up to 20 mm;	- Cutting size: 50 - 150 mm;
3.2. Portable shredder attached to the tractor	
Technical characteristics of the portable shredder:	
<ul> <li>Maximum diameter of chopped material: maximum 180 mm</li> </ul>	- Maximum diameter of chopped material: maximum 100 mm
4. Technical specifications of the briquetting line equipment	
<ul> <li>Briquette size: diameter 50 mm, length approximately 300 mm</li> </ul>	- Briquette size: diameter <mark>50-70 mm,</mark> length approximately 300 mm
<ul> <li>Production line life: at least 20 years.</li> </ul>	- <b>Removed</b> from here, remaining valid p.K. Warranty Period from Section 3a: Schedule of Requirements and Technical Specifications
4.1. Feed hopper Components of the feed hopper:	
Efficiency class of the electric motor: at least IE2. Technical characteristics of the feed hopper:	- Efficiency class of the electric motor: at least IE1.
- Feed hopper height: maximum 2 m;	<ul> <li>Feed hopper height: correlated with the equipment they are contacting;</li> </ul>
5.3. Hammer mill	
Basic components: - Efficiency class of the electric motor: at least IE2.	<ul> <li>Efficiency class of the electric motor: at least IE1</li> </ul>
Technical characteristics for hammer mill:	

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- Cutting capacity: minimum 450 kg/h	<ul> <li>Cutting capacity: minim 650 kg/h for raw material with a humidity content up to 40%</li> </ul>
<ul> <li>Output size of chopped material: from 1 to 3 mm;</li> </ul>	<ul> <li>Output size of chopped material: from 1 to 6 mm;</li> </ul>
5.4. Aerodynamic drier in the briquetting line	
Components of the drier:	
<ul> <li>Heat exchanger and hot air generator;</li> <li>Efficiency class of electric motors: at least IE2;</li> </ul>	<ul> <li>Hot air generator;</li> <li>Efficiency class of electric motors: at least IE1;</li> </ul>
Minimal technical characteristics for the aerodynamic drier:  - Humidity of input raw materials: maximum 65%;  - Pipes and cyclones made of zinc-plated sheets of 2 mm thickness.	<ul> <li>Humidity of input raw materials: maximum 40%;</li> <li>Pipes and cyclones made of sheet-metal of 2 mm thickness.</li> </ul>
Minimal technical characteristics for the hot air generator:  - Combustion chamber: constituted from sheets of at least 6 mm with corrosion protection and resistance to combustion temperatures;  - Equipped with a heat exchanger;	<ul> <li>Constituted from a metallic structure lined with a reflective brick with a minimum thickness of 50 mm;</li> <li>Providing protection against spark ignition</li> </ul>
<ul> <li>Insulation: thermal insulation material at least 100 mm/700-degree fire class A1;</li> <li>Nominal thermal output required for sawdust drying: minimum 450 kg/h with humidity up to 65%.</li> </ul>	<ul> <li>Insulation: thermal insulation material at least 50 mm/700-degree fire class A1;</li> <li>Nominal thermal output required for sawdust drying: minimum 450 kg/h with humidity up to 40%.</li> </ul>
5.5. Briquetting press Components of the briquetting press:	
<ul> <li>Efficiency class of the electric motor: at least IE2.</li> </ul>	<ul> <li>Efficiency class of the electric motor: at least IE1.</li> </ul>
Minimal technical characteristics for the briquetting press:	
<ul> <li>Dimensions of the briquettes: diameter</li> <li>50 mm, length approximately 300 mm, hexagonal;</li> </ul>	<ul> <li>Dimensions of the briquettes: diameter 50-70 mm, length approximately 300 mm, hexagonal;</li> </ul>

**3.** All other terms and conditions of the solicitation documents, except as amended herein, shall remain unchanged and shall continue in full force and effect.